

Materialprüfungsamt Nordrhein-Westfalen

Prüfen · Überwachen · Zertifizieren

**Certificate of Conformity
MPA NRW-11 7417-1 (EN)**

(Version: 10)

This is to certify that the construction product:

**ductile cast iron pipes for pipe lines for sewage applications according to EN 598
with nominal diameters from DN 80 to DN 700**manufactured as: **Pipe DUCPUR, ECOPUR, CEMPUR and ECOCEM** with push-in joint socket and a lining of PUR (Polyurethane) as well as a coating against corrosion consisting of a zinc and bitumen layer or inside and outside PUR

The pipes have a double-chamber-socket DN 80 – 700 or single-chamber-socket.

Insertion of a vonRoll HYDROTIGHT-gasket alone enables a flexible joint.

The insertion of an additional internal or external push-resistant locking system enables a restrained joint.

of the company:

vonRoll hydro (Suisse) ag

Von Roll-Str. 24 – CH-4702 Oensingen

Produced in the manufacturing plant(s):

vr production (choindez) sa

Choindez 33 – CH-2830 Courrendlin

according to the results of the

- manufacturer's factory production control,
- product testing / inspection by the MPA NRW and
- continuous surveillance by the MPA NRW

complies with the certification program

**MPA NRW-ZP 21-05 "Ductile iron pipes and fittings for water pipelines,
sewage and gas pipes according to EN 545, EN 598 and EN 969"**The certificate is valid until **19.02.2022**.

Dortmund, 20.02.2019

on behalf of


Dipl.-Ing. Hönig

Head of the certification body (Dez. 21)



This Certificate consists of 1 page.

This Certificate replaces the Certificate
no. 11 7417-1 dated 30.11.2015, Version 09.The original of this document was issued in German language.
In case of doubt only the German version is valid.